

Declaration of Performance
(according to regulation EU No 305/2011)

Unique ID code No. TSSP S235J2 Supplied +AR or +N

Strip S235J2 / 1.0117

Harmonised standard **According to EN 10025-1**

Intended use- To be used in - welded, bolted and riveted structures

Manufacturer Tata Steel UK Limited
Strip Products UK
Port Talbot
South Wales
SA13 2NG
Tel: +44 (0)1639 871111
Website : www.tatasteeleurope.com

Authorised Representative Mak Denys - Director Quality
Tata Steel
Wenckebachstraat 1 .
Velson Noord . 1951 JZ . NL .
PO Box 10.000
IJmuiden
1970 . CA. NL

System of AVCP System of assessment and verification of constancy
of performance of the product
System 2+

Notified Body Bureau Veritas Italia S.P.A Inspection Services No. 1370 performed the inspection of the manufacturing plant, factory production control, the continuous surveillance assessment and evaluation. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued under the sole responsibility of Strip Products UK limited.

Signed for and on behalf of the manufacturer by



Martin Brunnock – Director, Strip Products UK
Tata Steel UK Limited

Date:- August 2020

Declared Performance/s

Essential characteristic	Performance		Harmonised technical specification	
Tolerances on dimensions and shape	Dimensions	EN 10051		
Yield strength (transverse)	Nominal thickness (mm)	Values Min (MPa)		
	> <=			
Tensile strength (transverse)	Nominal thickness (mm)	Values (MPa)		
	> <=	min	max	
Elongation (transverse)	Nominal thickness (mm)	Values min (% , 80mm)		
	> <=			
	1	1.5	16	
	1.5	2	17	
	2	2.5	18	
	2.5	3	19	
	Nominal thickness (mm)	Values min (% , 5.65√so)		
3	16	24		
Impact strength (longitudinal)	J2	27J at -20°C		
Weldability CEV	Nominal thickness (mm)	Values max (%)		
	> <=			
Durability	Nominal thickness (mm)	Values max (%)		
	- <=16	C:0.17 Mn: 1.40 P: 0.025 S: 0.025 Cu: 0.55		

EN10025-1 2004



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EN 10025-1 – 2004

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To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :
Tensile Strength :
Yield Strength : EN10025-2
Impact Strength :
Weldability :
Durability :

Dangerous Substances : No Performance Determined